



**envases**

Quality Aluminium Packaging

# ALUMINIUM BOTTLE AND CAN COLLECTION



[www.envases-group.com](http://www.envases-group.com)

\* This catalogue has been printed using 100% recycled paper



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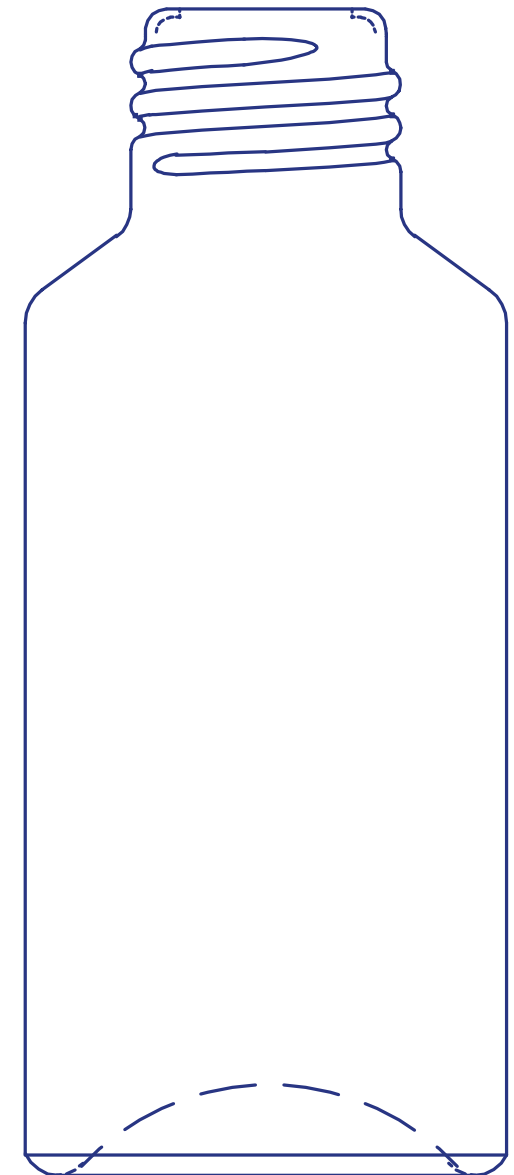
Quality Aluminium Packaging

## Recycled aluminium packaging, bottles and aerosol cans

Aluminum is a permanent material that can be recycled infinitely while maintaining all its properties. We manufacture aluminum bottles, aerosols, and other containers using aluminum certified as 25%, 50%, and up to 100% Post Consumer Recycled (recycled after being used by the final consumer).

Recycling aluminum requires less than 5% of the energy used in the production of primary aluminum. The high quality of PCR and PIR recycled aluminum allows for the same quality of finishes and mechanical properties as those obtained with primary aluminum containers, even in aerosols.

PCR aluminum offers the same protective barrier against environmental conditions.



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**FEA 15/20**

FOR PERFUME SPRAY PUMPS

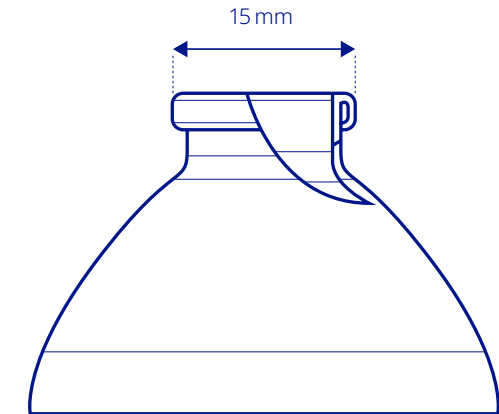


# FEA 15 Size Chart

Usual Declared Capacity

ml	30	50	60	75	100	125	150	175	200	250
Fl. Oz	1,0	1,7	2,0	2,5	3,4	4,2	5,0	5,9	6,8	8,5
Ø 35	70	82	97	115	140					
Ø 40				110	125	142	158			
Ø 45					105	120	135	152	168	
Ø * 50						* 105	* 125	* 135	* 150	* 175
	Height (mm)									

\*Only in FEA 20



# FEA 15/20

Fl. Oz	Ø 35		Ø 40			Ø 45	
	Flat	Oval	Flat	Oval	Agorge	Flat	Oval

# FEA 20

Fl. Oz	Ø 50	
	Flat	Oval



RECYCLABLE  
& DURABLE

DECORATION

One piece **light** and **durable** cans.

**High definition printings,**  
**no additional label required.**

The perfect packaging for **dispensing liquids.**

Great **flexibility** in sizes and shapes available.

- Offset: Metallic, white, coloured, printed.
- Hot Stamping: Different foil colours are available to boost creativity and match your product range.
- Integrated Silk-Screen Printing: New and exclusive finishing technology for aluminium bottles: Spot Varnish, Haptic Effect, Gloss Stamping over Matte can

The images included in the following pages are examples to illustrate the variety of aluminium FEA 15/20 bottles Envases Group can manufacture. Please go to Page 5 for the listing of recommended sizes and contact your salesperson for further information.

Scale 1/2

Dimensions mm

	WOOD CAP			WOOD CAP			
							
capacity	30 ml	50 ml	50 ml	50 ml	50 ml	75 ml	75 ml
diameter	Ø 35	Ø 35	Ø 35	Ø 35	Ø 35	Ø 40	Ø 40
height	70 mm	79 mm	79 mm	82 mm	82 mm	110 mm	110 mm



75 ml  
 Ø 40  
 110 mm



75 ml  
 Ø 40  
 110 mm



75 ml  
 Ø 40  
 110 mm

FEA 20



75 ml  
 Ø 40  
 110 mm

ON/OFF  
 COSTER



75 ml  
 Ø 40  
 110 mm



75 ml  
 Ø 40  
 110 mm



100 ml  
 Ø 45  
 105 mm

FEA 20



100 ml  
 Ø 45  
 105 mm

FEA 20





100 ml  
Ø 40  
120 mm



100 ml  
Ø 40  
125 mm



100 ml  
Ø 40  
125 mm

FEA 20



100 ml  
Ø 40  
125 mm

FEA 20



125 ml  
Ø 50  
105 mm



150 ml  
Ø 40  
158 mm

FEA 20



250 ml  
Ø 50  
175 mm

FEA 20



250 ml  
Ø 50  
175 mm

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# SCREW NECK

BOTTLES



# SCREW NECK Size Chart

Usual Declared Capacity

ml	45	50	60	75	100	125	150	175	200	250	300	400	500	600	750
Fl. Oz	1,5	1,7	2,0	2,5	3,4	4,2	5,1	5,9	6,8	8,4	10,1	13,5	16,9	20,3	25,4
Ø 35	80	90	100	115	140										
Ø 40				95	125	142	165								
Ø 45					110	125	140	153	168	190					
Ø 50						110	125	140	150	175	200				
Ø 59									125	140	160	200	240		
Ø 66										121	140	168	196	230	265

Height (mm)

## NEW EXTRAFLAT SHAPE

**SCREW NECK OPENING:** 24/410, 24/410 + LIP  
Available in Ø 35 and Ø 40



## NEW FOAMERS RANGE

**NEW SCREW NECK** Available in Ø 45, Ø 50 and Ø 66

\*Check the Foamers catalog for the specific dimensions of this range.



# SCREW NECK OPENINGS

18/410, 20/410, 24/410, 28/410,  
43/400, 45/400 and their variations

RECYCLABLE  
& DURABLE

One piece **light** and **durable** bottles.

**High definition printings,  
no additional label required.**

The perfect packaging for **dispensing  
liquids** or **gel** products.

Great **flexibility** in sizes and  
shapes available.

## DECORATION

- Offset: metallic, white, coloured, printed.
- Hot Stamping: Different foil colours are available to boost creativity and match your product range.
- Integrated Silk-Screen Printing: New and exclusive finishing technology for aluminium bottles: Spot Varnish, Haptic effect, Gloss Stamping over Matte can

## SHAPES



OVAL



FLAT  
ROUNDED



FLAT



EXTRAFLAT



SPHERIC

The images included in the following pages are examples to illustrate the variety of aluminium screw neck bottles Envases Group can manufacture. Please go to Page 11 for the listing of recommended sizes and contact your salesperson for further information.

Scale 1/2

Dimensions mm

## EXTRAFLAT



capacity	45 ml	45 ml	50 ml	50 ml	60 ml	75 ml	75 ml
diameter	Ø 35	Ø 35	Ø 35	Ø 35	Ø 35	Ø 40	Ø 35
height	80 mm	80 mm	90 mm	90 mm	100 mm	95 mm	115 mm

## EXTRAFLAT



100 ml  
Ø 40  
125 mm



100 ml  
Ø 40  
125 mm



100 ml  
Ø 40  
125 mm



100 ml  
Ø 40  
125 mm



200 ml  
Ø 45  
168 mm

## EXTRAFLAT



125 ml  
Ø 40  
142 mm



125 ml  
Ø 45  
125 mm

## FOAM



150 ml  
Ø 50  
125 mm

EXTRAFLAT



150 ml  
Ø 40  
165 mm



150 ml  
Ø 50  
125 mm



200 ml  
Ø 59  
125 mm



250 ml  
Ø 59  
140 mm



300 ml  
Ø 66  
135 mm

FOAM



250 ml  
Ø 66  
121 mm



250 ml  
Ø 50  
175 mm



300 ml  
Ø 66  
140 mm



300 ml  
Ø 59  
160 mm



300 ml  
Ø 59  
160 mm



400 ml  
Ø 66  
168 mm



500 ml  
Ø 66  
196 mm



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# FOAM PUMP

ALUMINIUM BOTTLE

\* This catalogue has been printed using 100% recycled paper



# Size Chart

## Usual Declared Capacity

ml	100	125	150	175	200	250	300	400	500	600	700
Fl. Oz	3,4	4,2	5,1	5,9	6,8	8,4	10,1	13,5	16,9	20,3	23,7
Ø 45	115	135	150	165	180						
Ø 50		110	125	140	150	175	200				
Ø 66						121	140	168	196	230	260

## NEW SCREW NECK

40 mm

43 mm



## NEW FOAMERS RANGE

NEW SCREW NECK Available in Ø 45, Ø 50 and Ø 66



100 ml  
 Ø 45  
 115 mm



150 ml  
 Ø 50  
 125 mm



250 ml  
 Ø 66  
 121 mm

## RECYCLABLE & DURABLE

One piece **light** and **durable** bottles.

**High definition printings,**  
**no additional label required.**

The perfect packaging for **dispensing liquids** or **foam** products.

Great **flexibility** in sizes and shapes available.

## DECORATION

- Offset: metallic, white, coloured, printed.
- Hot Stamping: different foil colours are available to boost creativity and match your product range.
- Integrated Silk-Screen Printing: new and exclusive finishing technology for aluminium bottles: Spot Varnish, Haptic effect, Gloss Stamping over Matte can.

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**POWDER**

CLOSURE CANS



# Size Chart

Size	Brimful Capacity	Usual Declared Capacity
35 x 77	61	25
35 x 140	118	50
45 x 129	172	75
50 x 136	223	100
Ø x Height (mm)	ml	gr



## DECORATION

- Offset: metallic, white, coloured, printed.
- Hot Stamping: different foil colours are available to boost creativity and match your product range.
- Integrated Silk-Screen Printing: new and exclusive finishing technology for aluminium bottles: Spot Varnish, Haptic effect, Gloss Stamping over Matte can.

## USE

Suitable for talcum powder, cleansing powder, soap powder, exfoliating powder, hair styling powder.

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# HOT STAMPING

IN-LINE TECHNOLOGY





BE CREATIVE

Wide range of Hot Stamping Foils, including Holographic effects, gives your packaging an exclusive finish and enhances your brand image.

Multiple foils may be used in a single decoration.

EMBOSSSED  
HOT STAMPING

Enhance your packaging and protect against counterfeits with the exclusive Hot Stamping and Embossing combination from Envases Group.

IN LINE

Envases Group's exclusive in-line technology offers shorter production leadtimes & protective overvarnish.

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**SILK - SCREEN**

INTEGRATED PRINTING





## SPOT VARNISH

Create durable spot varnish effects on fully varnished cans.



## IN-LINE HYBRID PRINTING

Combine up to 6 offset colours and silk-screen new features.



## GLOSS STAMPING & MATTE CAN

The new finishing options let you create a Unique Packaging combining Matte or Soft can with Gloss Stamping.



## MULTI COLOURED STAMPING

Different Metalized Colours in a single design, combined with Spot Varnish.



## HAPTIC EFFECTS

Differentiate your product with a customized texture.



## CUSTOMIZED COLOURS

Infinite colouring options to create your own Stamping colour. Reduced leadtimes and MOQ for custom colors.



# envases

Quality Aluminium Packaging

We are a 4th generation family business, with over 75 years experience.

High investments in innovation and patented technologies with a wide range of aluminium cans and bottles.

Envases' two modern European production plants offer expertise, innovation and tooling developed in-house and are fully equipped to handle your packaging requirements.

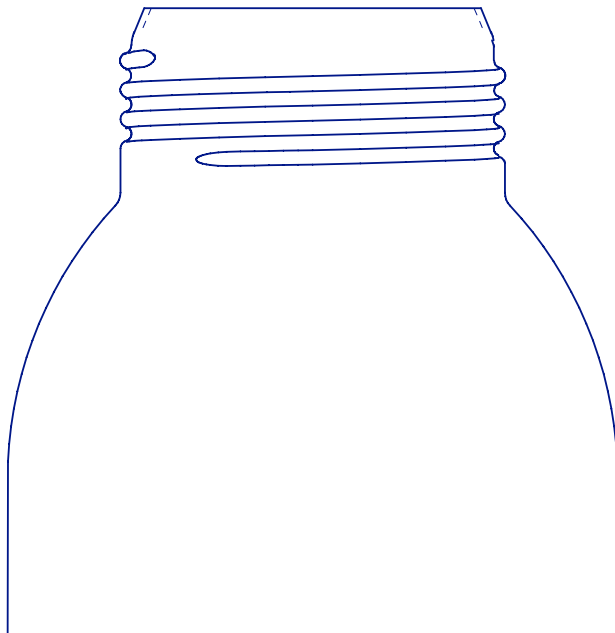
Customers with well known brands place their confidence in our highly reactive and trusted service.

Envases is always focused on improving quality and efficiency. These improvements are achieved by investing in R+D and from our experienced employees who actively participate in the continuous improvement.

Envases is an employer committed to ensuring that all employees develop their professional skills while enjoying a stable job and promotion opportunities.

Our two production plants are strategically equipped to provide suitable solutions to the different needs of our customers.

Both plants complement each other (contingency of supply) to provide our customers with additional support and enhance responsiveness to unforeseen situations.



**sustainable product · 100% recyclable · forever recyclable**

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Quality Aluminium Packaging



Envases Group. Llodio (Spain),  
Exclusive partner in Germany

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Enhance your brand image and differentiate your products with ENVASES GROUP's new and exclusive technologies.

**25%, 50% and up to 100% PCR aluminium available**

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